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(54) **ACTUATION SYSTEM FOR HIGHLY UNDERACTUATED GRIPPING MECHANISM**

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(58) **Field of Search** 294/106, 111, 294/115, 907, 88; 901/31-36, 39, 46; 414/618

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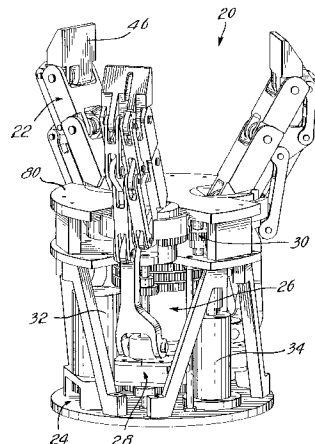
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(57) **ABSTRACT**

This invention provides an actuation system for a highly underactuated gripping mechanism with ten degrees of freedom, which requires only two actuators, one for actuating the opening and closing of three fingers and the other for the orientation of two rotatable fingers with synchronization. Underactuation between the fingers is provided by a one-input/three-output differential which is associated with an orientation mechanism so that an orientation-fixed finger is deactivated when the two orientatable fingers are rotated to face each other for a pinch grasp. Each finger is enabled to be self-locked in its closing and opening action when the power is off. This feature is important, especially for the fingers actuated by a differential mechanism for the underactuation between the fingers. In one embodiment of the invention, planetary gearing system is used for the differential. In another embodiments, a Geneva mechanism is used for the orientation transmission, and a fastening interface using an indexing ring is provided to connect an external driving apparatus. A fluid power system is also described in another embodiment of the invention, in which the gripping mechanism is actuated by fluid power and the implementation of the underactuation among the fingers is performed by fluid power.

41 Claims, 11 Drawing Sheets



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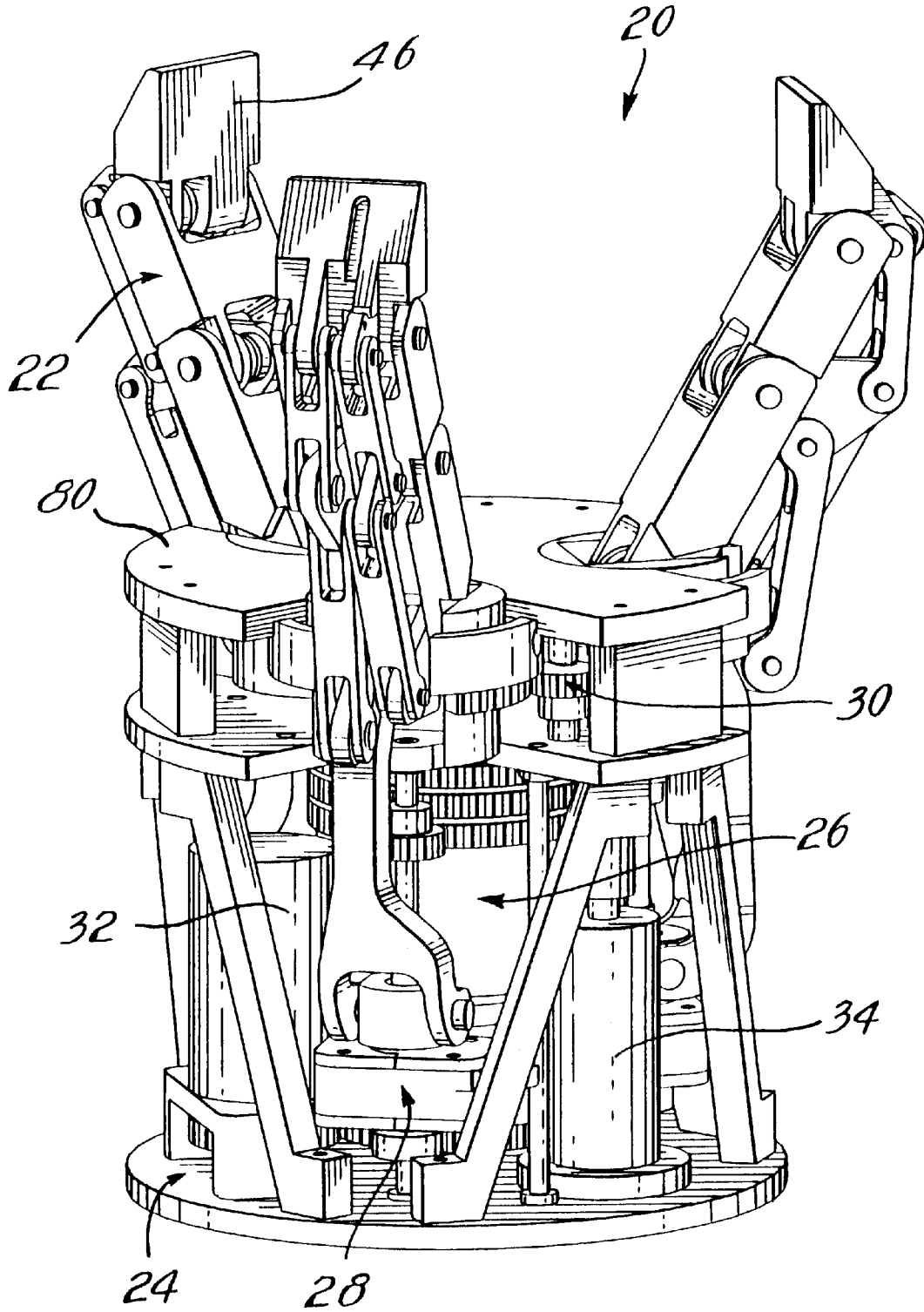


Fig. 1

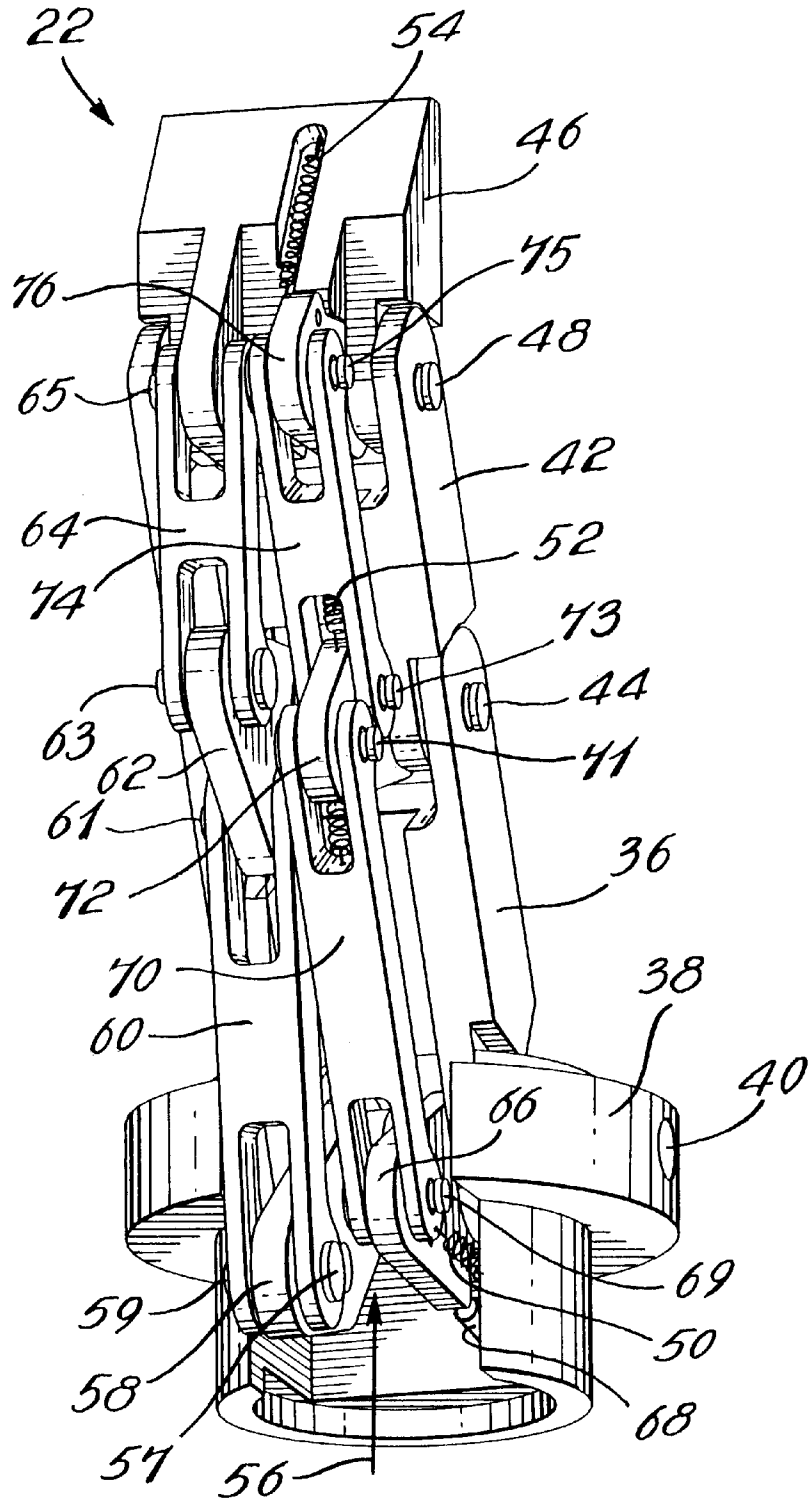


Fig. 2

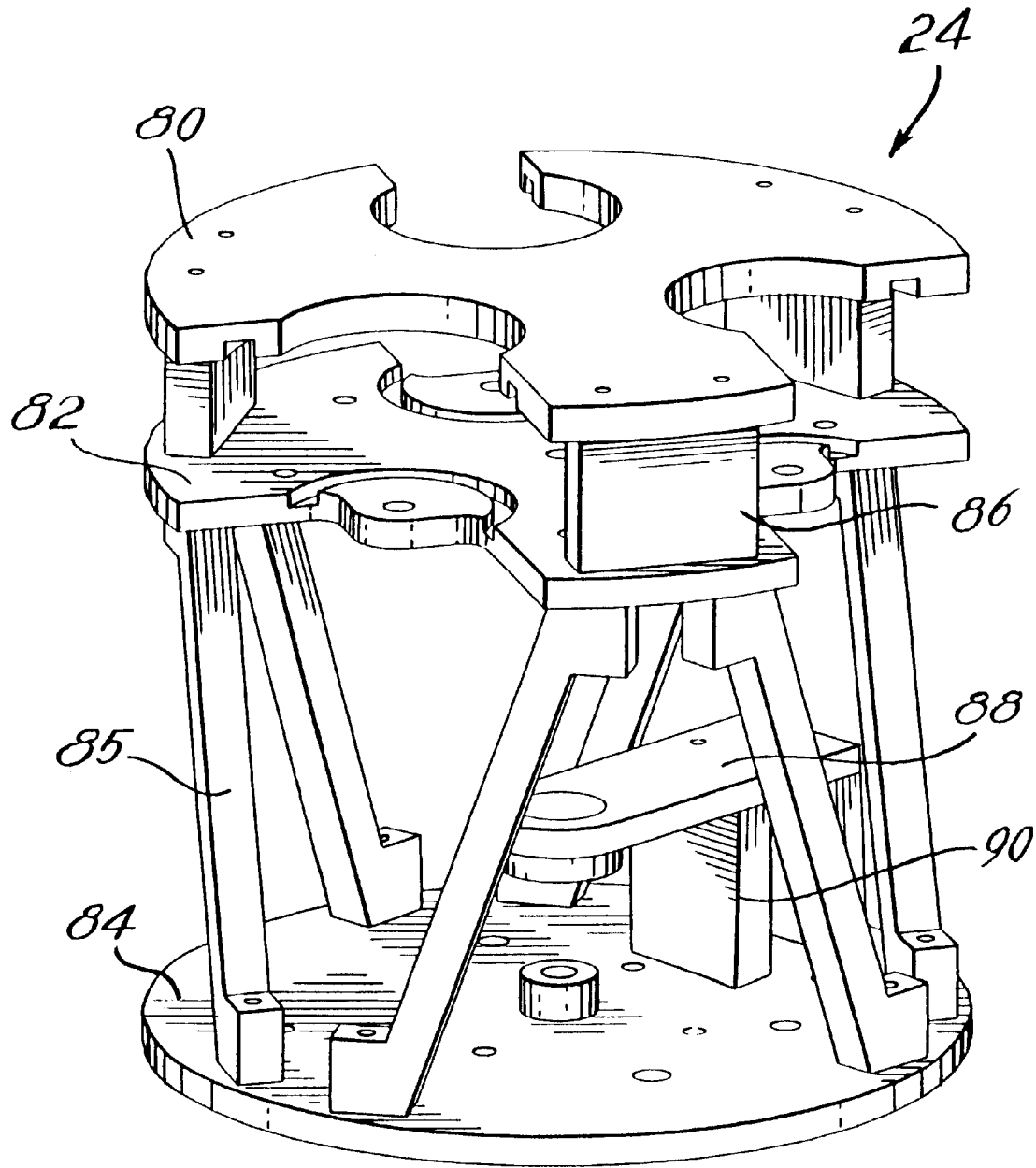


Fig. 3

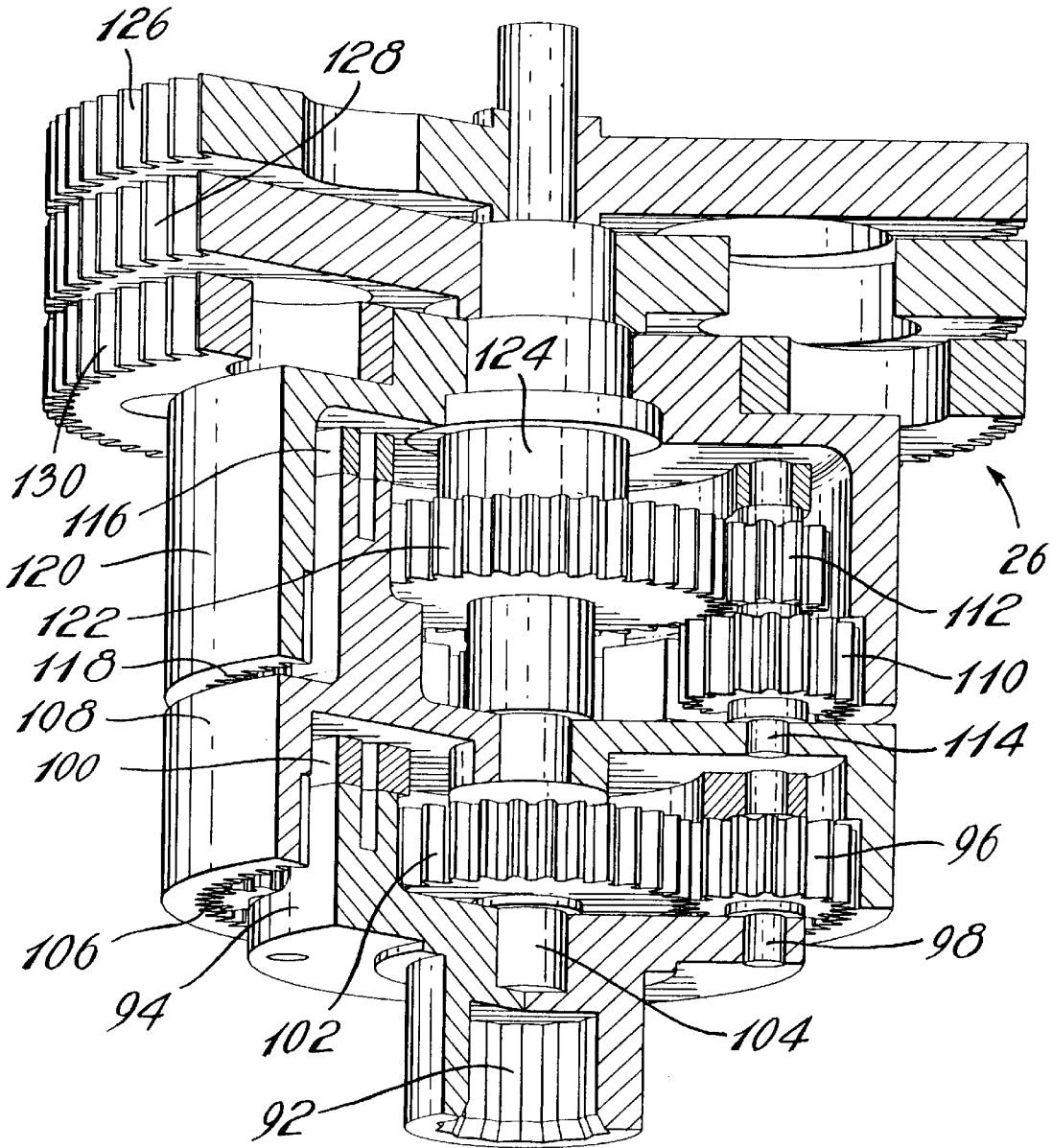


Fig. 4

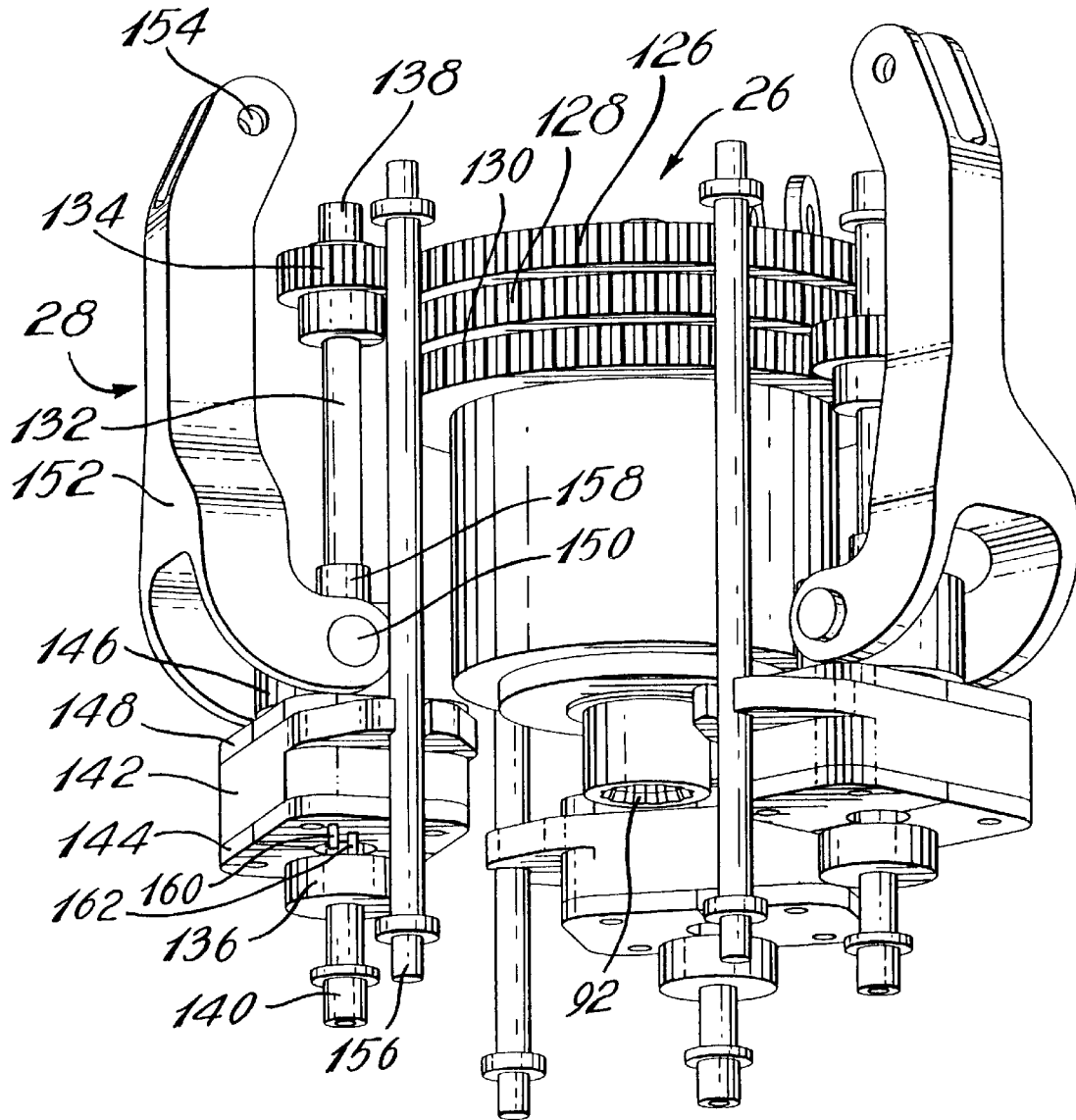
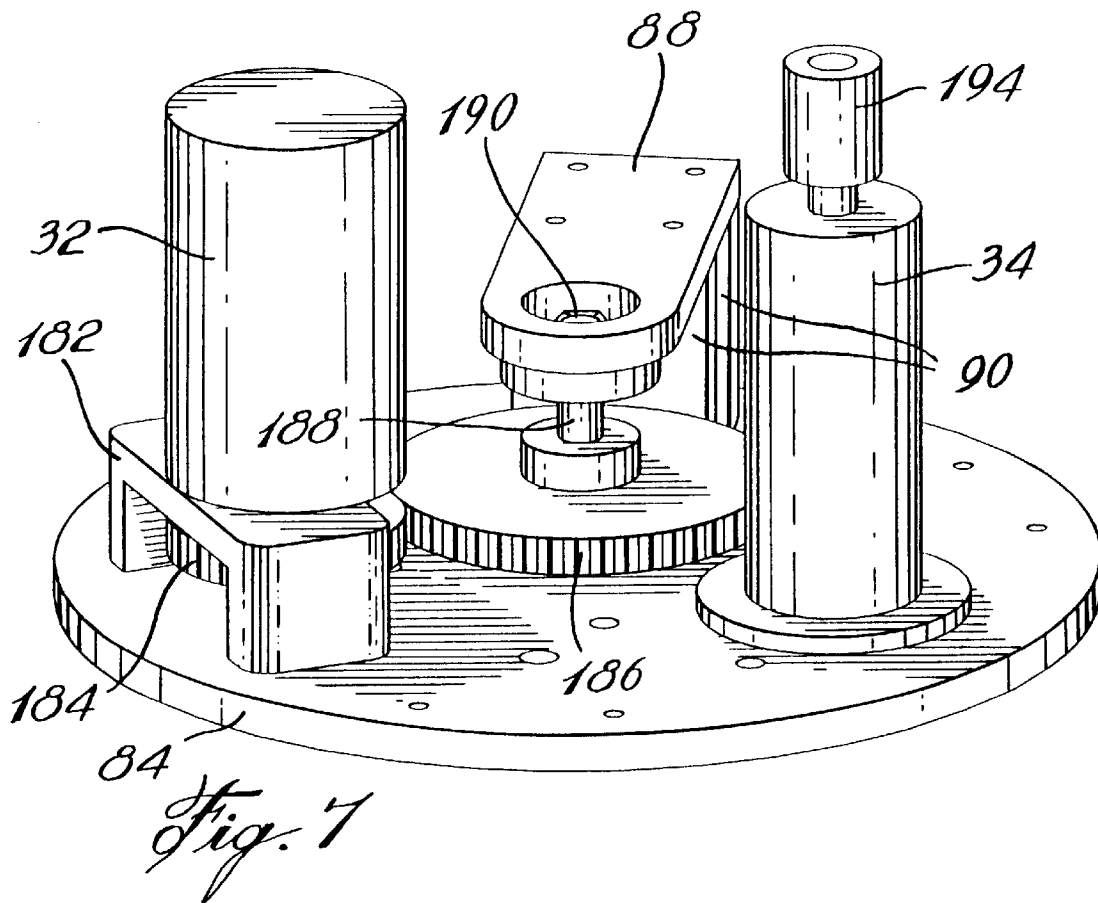
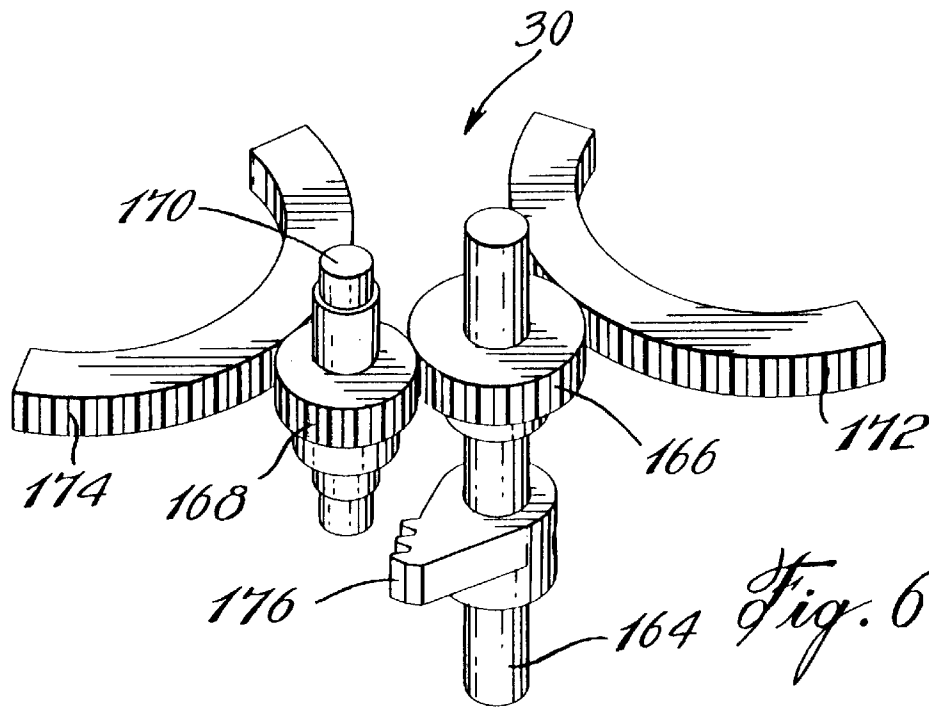


Fig. 5



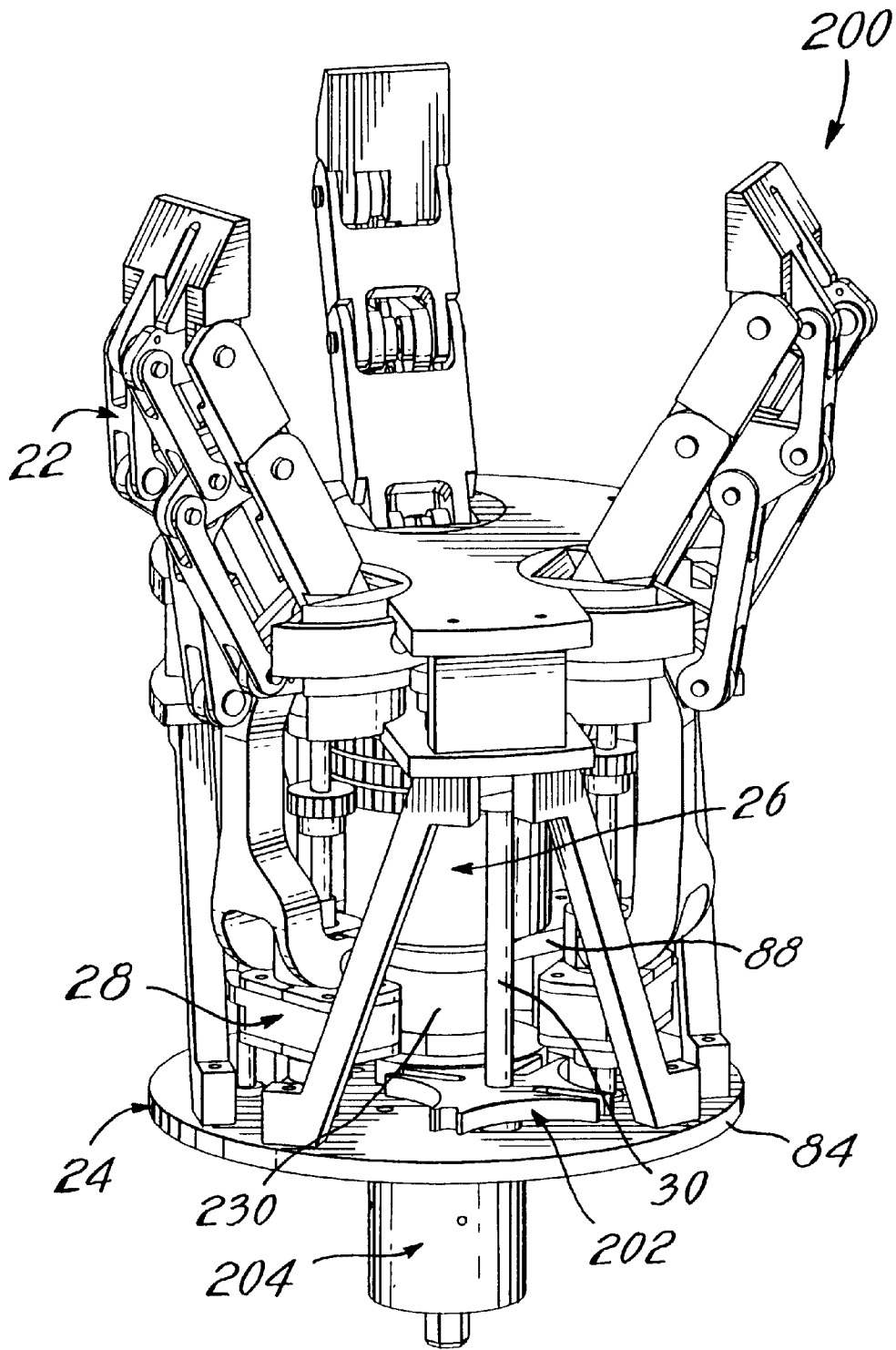


Fig. 8

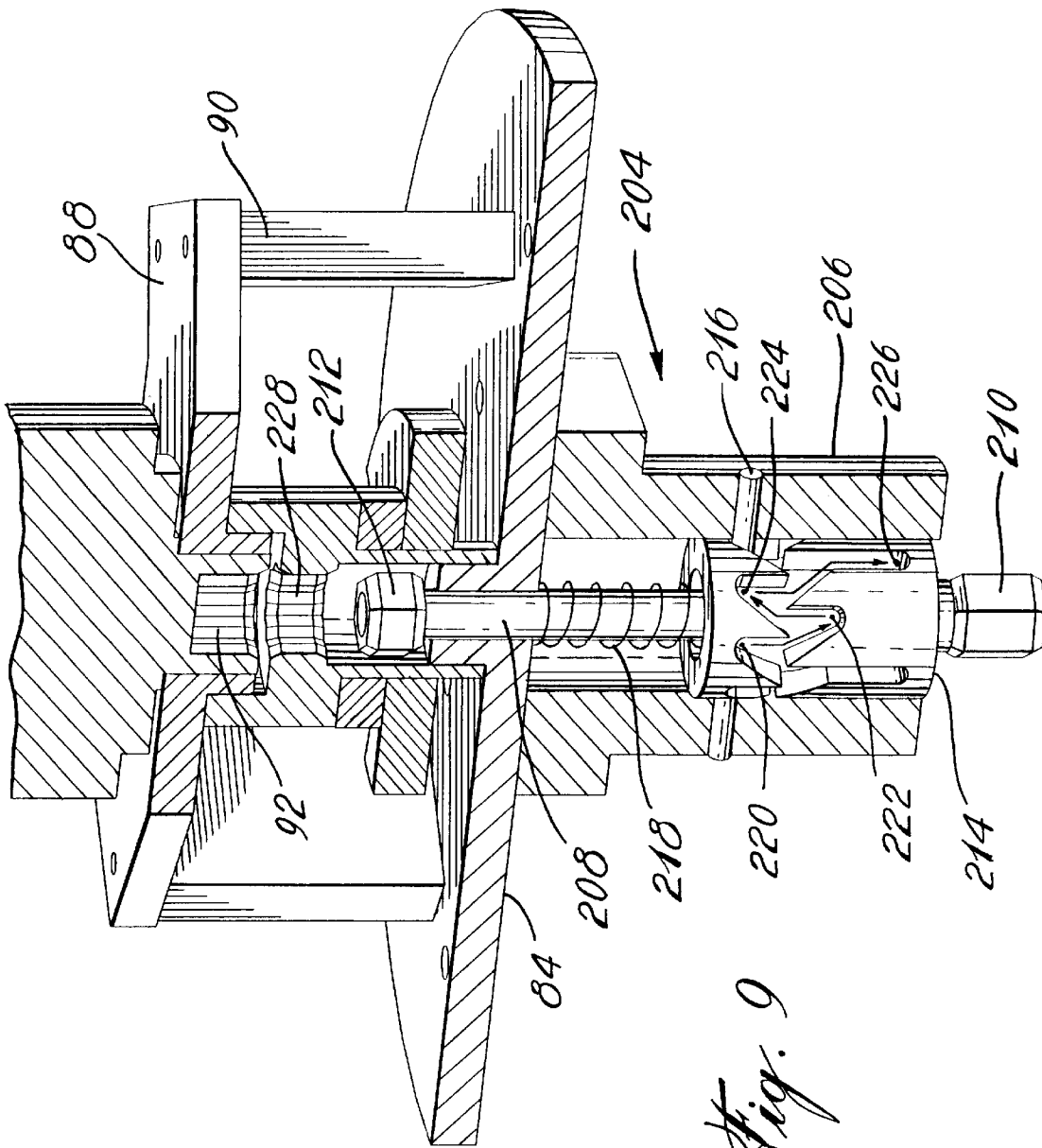


Fig. 9

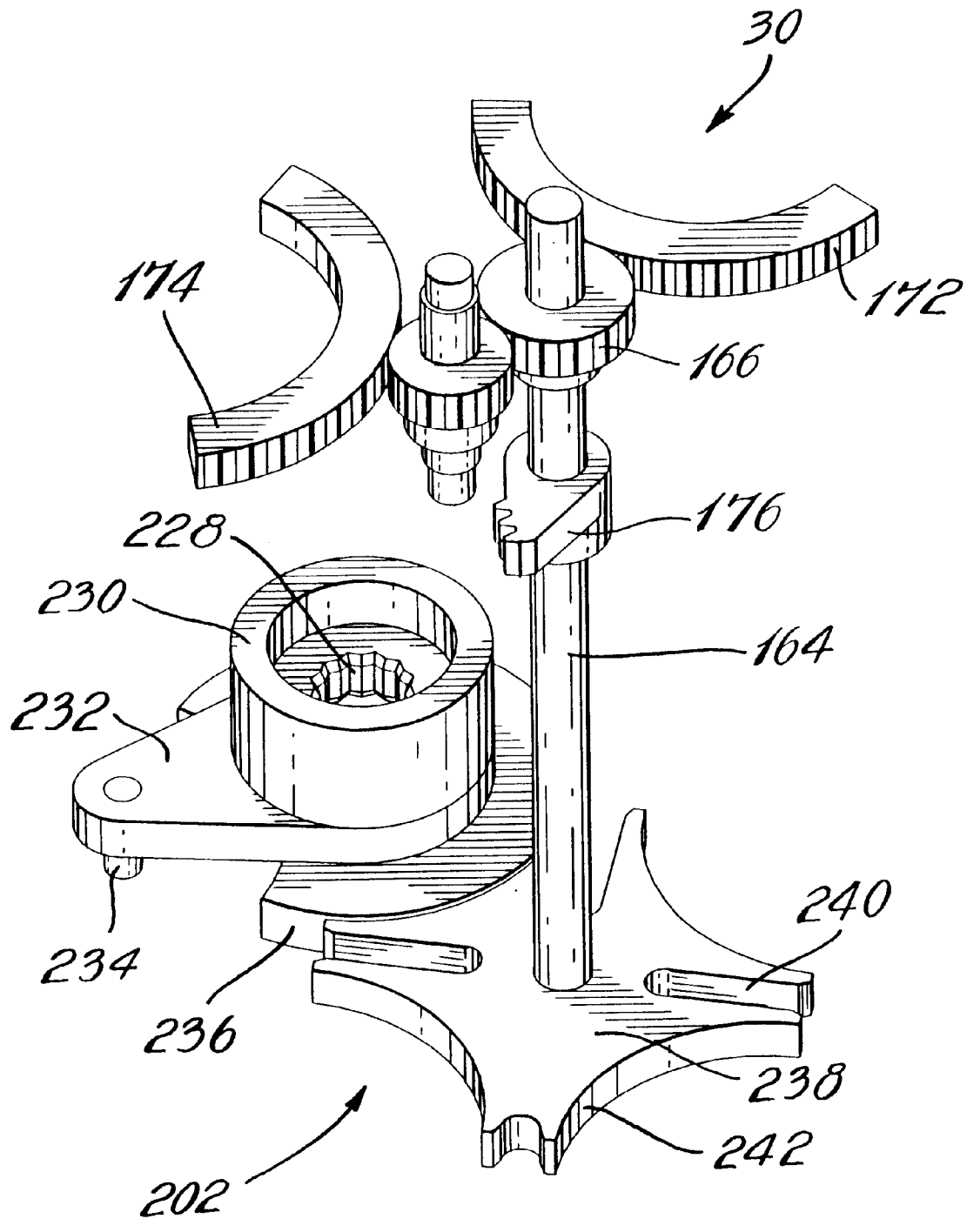


Fig. 10

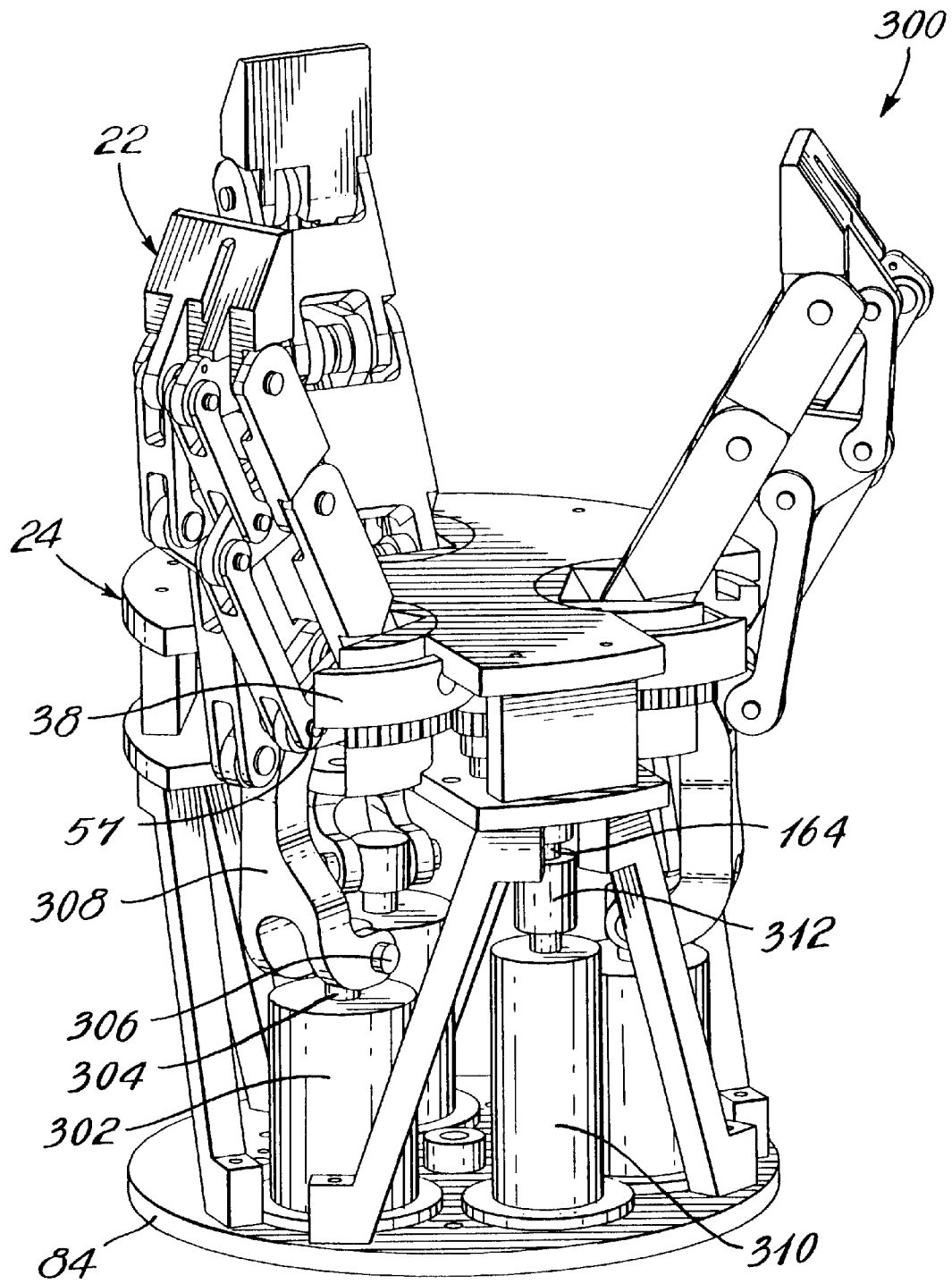


Fig. 11

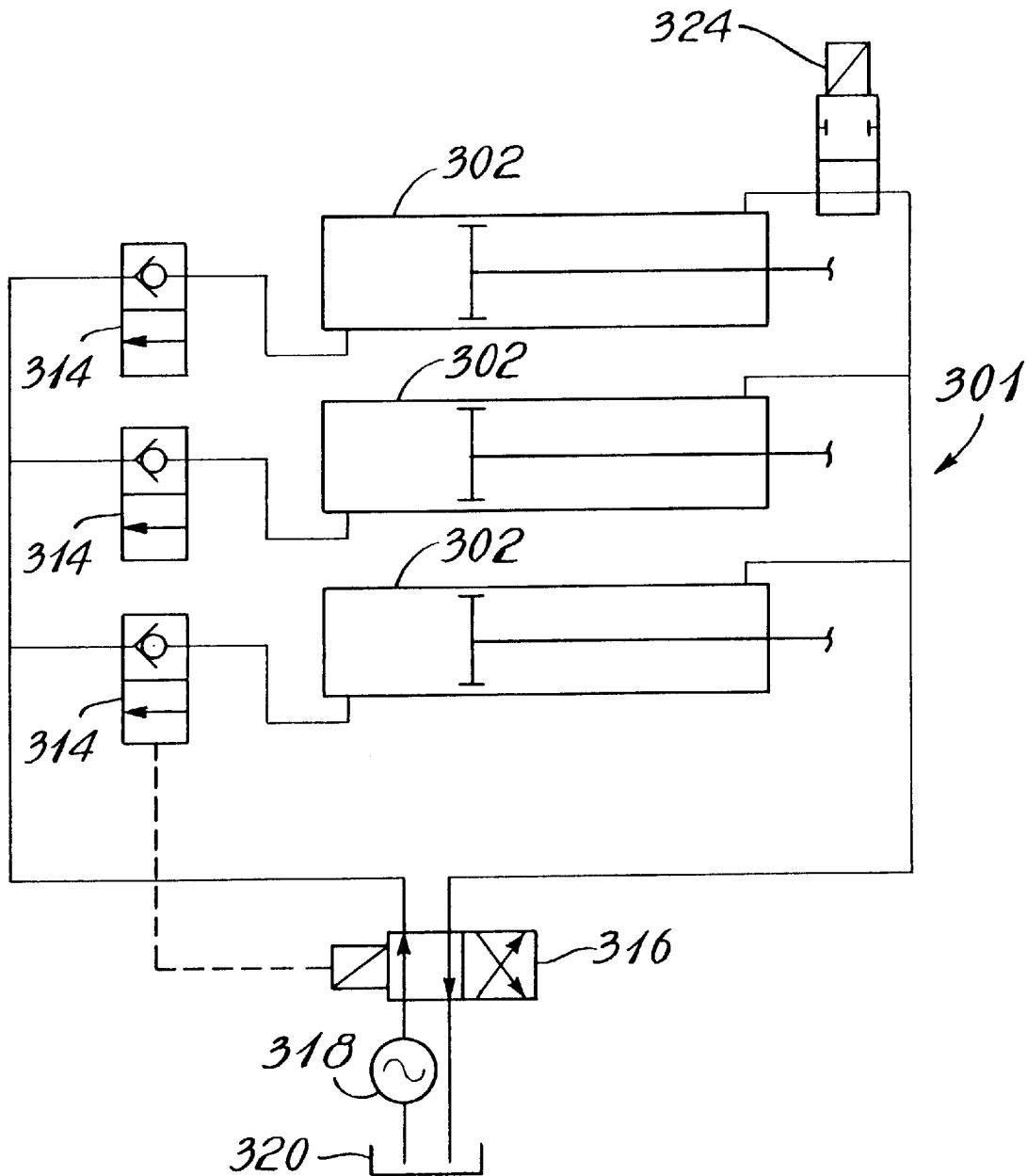


Fig. 12

ACTUATION SYSTEM FOR HIGHLY UNDERACTUATED GRIPPING MECHANISM

TECHNICAL FIELD

The present invention relates to a gripping mechanism for use in robotic application and, more particularly, to an actuation system for actuating an underactuated gripping mechanism in which the number of actuators required is smaller than the number of degrees of freedom of the gripping mechanism.

BACKGROUND OF THE INVENTION

Many different types and forms of gripping mechanisms are known, providing a variety of functions and uses. Some gripping mechanisms are designed for specific tasks, they are simple, robust, easy to manufacture and lead to simple control schemes. However, they are not flexible and a new gripping mechanism must be designed for each given task. These gripping mechanisms have only a few degrees of freedom and are widely used in industry. Other gripping mechanisms are more flexible and can perform several different tasks. However, they are difficult to manufacture, lead to complex control schemes, include several actuators and can provide only small gripping forces. These gripping mechanisms have several degrees of freedom.

Finally, other gripping mechanisms have an architecture which combines the latter two cases, taking advantage of both through the concept of underactuation. Their design is based on a large number of degrees of freedom but with a reduced number of actuators. Indeed, underactuated gripping mechanisms are defined as those which have fewer actuators than the degree of freedom. This leads to flexible gripping mechanisms without the complexity associated with a large number of actuators.

Underactuation can be achieved using different structural mechanisms. A typical example is described in the Applicants' U.S. Pat. No. 5,762,390, issued on Jun. 9, 1998. A mechanical gripper, described in this patent, has three fingers and three phalanges per finger. The three pivotable phalanges are actuated by one actuator in a flexible and versatile gripping action of three degrees of freedom. The fingers are robust and can provide large gripping forces and perform power grasps and pinch grasps. An additional mechanism is provided to maintain the last phalanx orthogonal to the palm in order to allow the gripper to perform pinch grasps on objects of different sizes. The mechanical gripper including the limited number of actuators permits the fingers to bend independently so that, by actuating some of the actuators and not actuating others, different co-operative bending relationship are achieved.

In addition to the underactuation between the phalanges of a finger, it is also possible to obtain underactuation between the fingers of a gripping mechanism. This will further decrease the number of actuators while maintaining the same number of degree of freedom. This principle has been disclosed for the actuation of many fingers, for example, in U.S. Pat. No. 5,378,033 to Guo et al. and in the literature, see, for example, the article by G. Guo, X. Qian and W. A. Gruver, "A SINGLE-DOF MULTI-FUNCTION PROSTHETIC HAND MECHANISM WITH AN AUTOMATICALLY VARIABLE SPEED TRANSMISSION", published in the proceeding of the ASME mechanism conference, Phoenix, Vol. DE-45, pp. 149-154, 1992, and the article by M. Rakik entitled "MULTI-FINGERED ROBOT HAND WITH SELF-ADAPTABILITY", pub-

lished in Robotics and Computer-Integrated Manufacturing, Vol. 5, No. 2-3, pp. 269-276, 1989. In these references, each of the fingers has only one degree of freedom, i.e., the motion of the phalanges is coupled. The combination of the underactuation of the phalanges of a finger and the fingers of a hand is disclosed in the Applicant's United States Patent. The underactuation between the fingers is performed with the help of a one-input/multi-output differential. The concept of this differential has been introduced in the Applicant's United States Patent using a lever for two outputs.

It is also possible to orient the fingers with respect to one another (i.e., motion about an axis perpendicular to the palm of the gripping mechanism) with only one actuator by coupling their orientation. This is possible through the use of four-bar mechanisms that connect the base of the fingers. This decreases the number of degrees of the actuation and freedom of the system. This type of coupling has already been suggested in the Applicant's United States Patent and is provided by gears in U.S. Pat. No. 3,901,547 to Skinner II, and by grooves in the Guo et al. patent.

In order to achieve this underactuation between the fingers in a differential gripping mechanism, the force of the actuator is to be distributed between the fingers. If a finger grasps an object, the actuator will continue its motion and the other fingers will continue to close with the help of the differential mechanism. Nevertheless, this principle associated with a differential mechanism sometimes limits the performance of the gripping mechanism especially in pinch grasps. It may be desirable, for example, to use only two fingers to perform a pinch grasp and prevent the remainder of the fingers from closing which may potentially disturb the grasp. This is not a problem with a gripping mechanism having multiple actuators because each finger is controllably actuated independently.

Therefore, there exists a need for improved gripping mechanisms which are underactuated between fingers using differential mechanisms and adapted to deactivate predetermined fingers in a closing action when it is desired.

It is also desirable to self-lock the fingers when a gripping mechanism grasps an object. It is especially important when a differential mechanism is used for underactuation between the fingers. An external force acting on one of the fingers may cause displacement not only of the finger receiving the force but also of the remainder of the fingers because all the fingers are associated with the differential mechanism. A lever differential mechanism as described in the prior art is not able to provide the finger self-locking function. Therefore, there exists a need for an actuation system for gripping mechanisms underactuated between fingers, which provides a finger self-locking function.

SUMMARY OF THE INVENTION

It is an object of the present invention to provide an actuation system for a gripping mechanism underactuated between a plurality of fingers, using a differential mechanism which is adapted to deactivate predetermined fingers in close/open actions when desired, while actuating the remainder of the fingers in the action.

It is another object of the present invention to provide an actuation system for a gripping mechanism underactuated between a plurality of fingers, using a differential mechanism which is adapted to provide a finger self-locking function in close/open actions.

In one particular embodiment, it is an object of the invention to provide an actuator system for a self-adaptive gripping mechanism with at least ten degrees of freedom

which requires two actuations with respect to two co-ordinates that are the force or position of the closing of the fingers and orientation of the fingers, the two co-ordinate being related to improve the performance of the gripping mechanism.

It is a further object of the present invention to provide an actuation system for an underactuated gripping mechanism, which includes an orienting mechanism to rotate the fingers and allows self-locking of the fingers in predetermined orientations and allows, to a certain extent, for more imprecise actuation input for orientation when the fingers are locked in the predetermined orientations.

In general terms, an actuation system for a gripping mechanism underactuated between fingers thereof is provided with a differential mechanism and an orienting mechanism to actuate the fingers in close/open actions and orientation actions respectively, the differential mechanism being adapted to deactivate predetermined fingers in an close/open action when desired.

In more particular terms, an actuation system is provided for a gripping mechanism underactuated between a plurality of fingers at least two of which are rotatable for orientation, each finger having a finger actuation mechanism to actuate the finger in a selective gripping action. The actuation system comprises a differential mechanism operatively connected to the respective finger actuation mechanisms for receiving one power input and transmitting the one power input into a plurality of power outputs to actuate the respective fingers in a close/open action, the differential mechanism including a stop mechanism to deactivate at least a third one of the fingers in the close/open action when desired; an orienting mechanism operatively connected to the rotatable fingers for receiving one rotation input and transmitting the one input into at least two rotation outputs to rotate the respective at least two rotatable fingers in finger orientation.

The number of the plurality of fingers is preferably three, although four or more fingers may be desirable. In the case of four fingers, all fingers may rotate to choose between a radial movement grasp and an opposed finger grasp for cylindrical objects or the like. Preferably, the fingers have at least two or three articulated phalanges and are underactuated.

The stop mechanism is preferably associated with the orienting mechanism so as to stop a close/open action of the third one of the fingers when the two rotatable fingers are oriented to face each other. The differential mechanism is preferably adapted to self-lock the fingers in the close/open action when power for actuating the closing and opening of the fingers is off. The two rotatable fingers are preferably self-locked in predetermined orientations when an orienting motion is not desired.

More especially, in accordance with one embodiment of the invention, an actuation system for actuating a ten-degree of freedom gripping mechanism which includes a palm plane and three underactuated fingers, as described in the Applicant's U.S. Pat. No. 5,762,390 which is incorporated herein by reference. In addition to the underactuation in the fingers, underactuation between the fingers is performed with the help of a one-input/three-output differential, which comprises two planetary gear trains. The first planetary gear train has a carrier as input and sun gear and an internal gear as outputs. The second planetary gear train has the internal gear of the first planetary gear train as input and a sun gear and an internal gear as outputs. Therefore, the three general outputs are the sun gear of the first planetary gear train, the

sun gear of the second planetary gear train and the internal gear of the second planetary gear train. In order to obtain proper distribution of the power, the three outputs should have the same or close to the same output torque. It can be achieved by appropriate ratios of the number of teeth. Three general output gears of the differential mechanism are of equal size and transmit their power to the gears on three screw shafts which are inputs of three transmission screws. The usefulness of the differential is that if one of the fingers is blocked by the object, the other fingers are not blocked and continue to move. Therefore, the finger applies force on the object only when all the fingers have properly made contact with the object.

The three outputs of the differential mechanism are transmitted to the fingers through the transmission screws. Each screw shaft is rotated by the gear on the screw shafts. A linear motion is transmitted to an actuation nut which is threadedly connected to the screw shaft. The rotation of the actuation nut is stopped by a guiding bar, or a driving bar. The driving bar is connected between the actuation nut and the finger actuation mechanism to actuate the closing and opening of the finger.

The closing and opening of the finger is self-locked because the power transmitted from rotation to translation through the transmission screw is not reversible and, therefore, an external force acting on one finger is not able to be transmitted through the differential mechanism to affect the balanced position of the three fingers.

The orientation of two rotatable fingers are rotated with synchronization from one input with the help of a gearing mechanism. A finger gear is attached to each of a rotating basis of the two rotatable fingers. An input gear attached on an orientation shaft directly drives one of the finger gears. A free gear, attached on a free shaft, is driven by the input gear and transmits its motion to the other finger gear. This arrangement allows the respective two finger bases to rotate in opposite directions. Each of the rotatable fingers is able to rotate 90 degrees, from the two fingers facing the third finger which is an orientation fixed finger, to the two fingers facing each other.

The actuation of the gripping mechanism is performed by two actuators. For the opening and closing of the fingers, a first actuator drives the input of the one-input/three-output differential. For the orientation of the fingers, a second actuator drives the orientation shaft.

In one orientation where the two rotatable fingers face each other, the third finger is not used for the grasp and could even potentially disturb the grasp. Therefore, it is stopped in its open position by a mechanism which is added to the orientation shaft. This mechanism comprises a rack attached to the orientation shaft that engages with the output gear of the differential mechanism associated with the orientation-Fixed finger only for the specific configuration in which the two rotatable fingers face each other.

A passive gripping mechanism according to another embodiment of the invention, does not have the two actuators as in the first embodiment, and is driven by a specific external driving apparatus. This apparatus drives the gripping mechanism by a socket that can rotate and advance. The opening/closing of the fingers and the orientation of the fingers are both performed by a socket torque applied by the external driving apparatus. The switching of the power of the socket torque between the two outputs is performed by the socket advance with the help of an indexing mechanism which is part of the passive gripping mechanism. The indexing mechanism works as follows. Each time the socket

advance releases and pushes on the indexing mechanism, the travel ends alternate between two different positions. This is possible because of an indexing ring. Depending on the advance of the input shaft, the power is transmitted via a socket to the opening/closing input or to the orientation input. The sockets and male connector are machined for easy alignment.

The orientation of the rotatable fingers is self-locked to predetermine orientations. In order to obtain predetermined self-locked orientations, the orientation shaft is driven via a Geneva mechanism. When the Geneva mechanism is in a moving phase, a pin of a driver is in one of four slots of the Geneva wheel. During this phase, the driver moves the Geneva wheel 90 degrees. When the Geneva mechanism in the dwell phase, the Geneva wheel is locked by a locking disk of the driver. This mechanism allows self-locking of the rotatable fingers, even if they are not driven. It allows for positioning impression of the driver and it also allows free motion of the driver during the dwell phase, which will be proven useful for a switching mechanism.

In a third embodiment of the invention, the gripping mechanism is actuated by fluid power which may be either hydraulic or pneumatic. The fingers are the same as in the other embodiments. The underactuation between the fingers is performed by a fluid power system instead of the gearing system. The fluid power is partitioned in three outputs, which emulates the one-input/three-output differential. Each of these outputs powers one of the three piston cylinders that drive the three fingers. The self-locking feature of the transmission screws is replaced by controllable check valves which ensure that the fingers will not go back unless the power to open the fingers is activated. To orient the fingers, a rotational fluid actuator activates the orientation shaft. As an alternative to a mechanical blocking mechanism, a solenoid valve may be connected to one piston cylinder which is associated with the orientation fixed-finger to stop the fluid supply to the piston cylinder to deactivate the opening and closing of the finger. The solenoid valve may be controlled by a switch connected to the orientation shaft so that the solenoid valve is activated to shut off the fluid supply only when the two rotatable fingers are oriented to face each other.

The actuation system according to the present invention provides a practical approach to establish a link between the differential mechanism for actuating the closing and opening of the fingers and the orienting mechanism for rotating the fingers so that the performance of the gripping mechanism underactuated between the fingers thereof is significantly improved, especially in pinch grasps. The advantages of the actuation system also includes the self-locking of each finger when the power is off, which is important to the gripping mechanism underactuated between the fingers. Other features and advantages will be more apparent with reference to the details of the preferred embodiments to be described below.

According to another aspect of the invention, there is provided a gripping mechanism comprising at least three fingers, at least two of which are rotatably counted for orientation on a palm, an actuation mechanism causing each of the finger to open and close, a differential mechanism operatively connected to the respective finger actuation mechanisms for receiving a grasp power input and transmitting the one power input into a plurality of power outputs to actuate the respective fingers in a close/open action, an orienting mechanism operatively connected to the respective rotatable fingers for receiving one orientation input and transmitting the one input into at least two rotation outputs

to rotate the respective at least two rotatable fingers in a finger orientation, a two-degree of freedom power input having two degrees of freedom for receiving mechanical actuation power external to the gripping mechanism, and a switching mechanism selectively connecting the two-degree of freedom power input to the grasp power input of the differential mechanism or to the orientation input of the orienting mechanism in response to movement of the two-degree of freedom power input in one of the two degrees of freedom.

Preferably, the two-degree of freedom power input comprises rotation and translation, the power grasp input being derived from the rotation. The two-degree of freedom power input may be a single power shaft input, and the switching mechanism comprises an axially displaceable connector mounted to the power shaft input for rotating therewith, an indexing mechanism connected to the power shaft input and axially movable sequentially between a neutral position, a grasp power input position, a neutral position and an orientation position, wherein the axially displaceable connector engages the grasp power input of the differential mechanism or the orientation input of the orienting mechanism in response to movement of the axial translation of the two-degree of freedom power input. While the fingers have preferably to least three degrees of freedom and the actuation mechanism differentially drives each degree of freedom of the finger, it is possible to provide fewer or more degrees of freedom to the fingers.

BRIEF DESCRIPTION OF THE DRAWINGS

Having thus described the general nature of the present invention, reference will now be made to the preferred embodiments of the invention by way of examples and the accompanying drawings, in which:

FIG. 1 is a perspective view of a gripping mechanism incorporating a preferred embodiment of the invention which includes actuators;

FIG. 2 is a perspective view of an underactuated three degrees of freedom finger which is used in all embodiments of the invention;

FIG. 3 is a perspective view of a frame of the gripping mechanism used in the embodiment in FIG. 1;

FIG. 4 is a partially sectional perspective view of a one-input/three-output planetary gearing differential used in the embodiment in FIG. 1 for driving the fingers in pen/close actions;

FIG. 5 is a perspective view of transmission screws and the differential, each of the transmission screws transmitting the output rotation from the differential to translation of a driving bar to actuate the finger;

FIG. 6 is a perspective view of the orientation mechanism used in the embodiment in FIG. 1;

FIG. 7 is a perspective view of two actuators mounted on the frame, showing the motorization for the opening/closing and orientation of the fingers, which is used in the embodiment in FIG. 1;

FIG. 8 is a perspective view of the gripping mechanism incorporating another embodiment of the invention, which is a passive tool without actuators;

FIG. 9 is a partially sectional perspective view of the embodiment in FIG. 8 showing a switching mechanism used for selectively coupling the passive tool with an external driving apparatus;

FIG. 10 is a perspective view of a Geneva mechanism connected to the orienting mechanism and used in the embodiment in FIG. 8;

FIG. 11 is a perspective view of the gripping mechanism incorporating a third embodiment of the invention, in which the gripping mechanism is actuated by fluid power; and

FIG. 12 is a diagram of a hydraulic circuit of a one-input/three-output differential system used in the embodiment in FIG. 11.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

The gripping mechanism according to a preferred embodiment shown in FIG. 1 is generally indicated by reference numeral 20. The gripping mechanism 20 is a self-adaptive mechanical hand with ten degrees of freedom, which requires only two actuators. This flexible and versatile mechanical hand allows the stable grasping of a wide variety of objects while specifying only two co-ordinates: the force or position of the closing of the fingers and the orientation of the fingers.

The gripping mechanism 20 includes three underactuated fingers 22, each having three degrees of freedom. Underactuation means that the number of actuators required is smaller than the number of the degrees of freedom. The fingers 22 can perform power as well as precision grasps. When performing a power grasp, all the surfaces of the fingers are involved and the fingers will progressively envelope the object to be grasped and eventually reach a static equilibrium. When performing precision grasp, only the tip of the fingers are used and a mechanism is added to keep the last phalanges 46 parallel to each other. The fingers 22 can be oriented to adapt to the general geometry of the objects. In this preferred embodiment, two of the fingers 22 can be rotated in synchronization up to 90 degrees in opposition relating to the general shape of the object. The main orientations of the orientatable finger 22 are as follow:

Zero degrees in which the two rotatable fingers in parallel orientation, facing the orientation fixed finger for grasping a cylindrical object;

Thirty degrees in which the fingers are adapted for grasping an elliptical object;

Sixty degrees in which the three fingers are oriented toward the center of the gripping mechanism for grasping a spherical object; and

Ninety degrees in which the two rotatable fingers are oriented to face each other for grasping a planar object.

The gripping mechanism 20 also includes a frame 24, a one-input/three output differential 26, three transmission screws 28, an orienting mechanism 30 and actuators 32 and 34. These main parts will be described in detail below.

The underactuated fingers 22 are shown in FIG. 2 and, as described Applicant's U.S. Pat. No. 5,762,390. The finger 22 includes three phalanges. The first proximal phalanx 36 is connected to the base 38 through the proximal revolute joint 40. The second median phalanx 42 is connected to the proximal phalanx 36 through the median revolute joint 44. The third distal phalanx 46 is connected to the median phalanx 42 through the distal revolute joint 48.

Mechanical stoppers are provided for the respective phalanges to prevent the excessive hypertension of the finger.

In order to ensure the grasping of the objects of different shapes and sizes, springs 50, 52 and 54 are used to keep the finger in extension when no object is in contact with the phalanx. Spring 52 tends to maintain the median joint 44 in extension. Spring 50 and 54, which are working in series, tend to maintain the distal joint 48 in extension. It is pointed out that the actuator has to overcome the force of the springs. The relative stiffness of the springs must be selected in order

to obtain the desired closing sequence of the fingers. In the present case, the effective stiffness of the spring 52 must be smaller than the effective stiffness of the springs 50 and 54.

The motion is transmitted to the finger 22 by the main actuator coupler link 56, which is presented by an arrow in FIG. 2, to the first proximal driving link 58 through a joint 57. The proximal driving link 58 then transmits the force to the first proximal coupler link 60 through a joint 59.

The proximal coupler link 60 transmits the force to the second median driving in 62 through a joint 61. The median driving link 62 then transmits the forces to the proximal and median phalanges 36 and 42 and to the second median coupler in 64 through a joint 63. The median coupler link 64 transmits the forces to the distal phalanx 46 through a joint 65. The distal phalanx 46 partially transmits the forces to the median phalanx 42.

The dimensions of the links, the configuration of the fingers and the position of the contact points will determine the distribution of the forces between the phalanges. With appropriate link lengths, the finger will envelope the object while exerting well distributed grasping forces which will tend to push the object towards a palm 80 (see FIG. 1) and opposing fingers.

When contact between the finger and the object occurs only on the distal phalanx 46, it is important to maintain the distal phalanx of the opposing fingers parallel to one another, in order to ensure a more stable grasp.

A parallel return mechanism includes two parallelogram, four-bar linkages which maintain the third distal phalanx 46 orthogonal to the base one of the finger in the case of a pinch grasp. The mechanism can be described in detail as follows. A first return link 66 is connected to the finger through the proximal revolute joint 40 and is lying on a mechanical stopper 68 which is mounted on the base 38 of the finger. A first return coupler link 70 connects the link 66 to a second median return link 72 through two joints 69 and 71. Together with the proximal phalanx 36, these links define a parallelogram four-bar linkage. The median phalanx 42, the median parallel link 72, a parallel distal link 76 and the parallel return second median coupler link 74 define the second parallelogram four-bar mechanism. The parallel links 72, 74 and 76 are connected through joints 73 and 75. The return parallel distal abutment link 76 is lying on a mechanical stopper attached to the distal phalanx 46. The springs are used to constrain the links which are lying on mechanical stoppers in order to ensure contact at the stoppers when no object is present.

When no object is contacted or when a parallel pinch grasp is being performed, the distal phalanx 46 is maintained orthogonal to the palm 80 of the gripping mechanism by the parallelogram four-bar linkages, which remain in contact with the mechanical stoppers.

If an enveloping grasp is performed, the parallelogram four-bar linkages will be taken away from the mechanical stoppers, thereby allowing the desired enveloping motion. The parallelogram four-bar linkages do not effect the underactuated enveloping grasps.

The frame 24 is illustrated in FIG. 3, which includes three plates connected by links. The upper plate 80, which defines the palm, of the gripping mechanism 20 is linked to a midplate 82 by three blocks 86 oriented normal to the radial direction and placed on the vertices of an equilateral triangle. With this configuration, the frame is constrained and the blocks 86 mainly work with forces lying in the main plane. Additional blocks (not shown) can be added to increase the stiffness of the frame 24. The midplate 82 is linked to a bottom plate 84 by six bars 85 placed in the legs

of a Gough-Stewart platform. With this configuration, the frame **24** is properly constrained and the bars **85** mainly work in tension compression. These three plates **80**, **82** and **84** give two main levels. The first level between the plate **80** and **82** holds the base **38** of each finger **22**. The second level between plates **82** and **84** holds transmission mechanisms (see FIG. 1). An additional plate **88** is attached to the bottom plate **84** by two blocks **90**, the use of which will be explained hereinafter.

The structural details of each plate is shown in FIG. 3 and will be understood by those skilled in the art when the structures of other parts to be mounted to the frame **24** are described below.

The one-input/three-output differential **26** for close/open transmission refers to FIG. 4. In addition to the underactuation in each finger **22**, underactuation between the fingers is performed with the help of the one-input/three-output differential **26**. The differential **26** is pivotally attached between the plates **82** and **88** of the frame **24**. A carrier **94** is pivotally connected to plate **88** of the frame **24**. A shaft **104** is pivotally connected to the carrier **94** and the plate **82** of the frame **24**. A carrier **108** is pivotally connected to the shaft **104**. A shaft **124** is also pivotally connected to the shaft **104**. A shaft **120** is pivotally connected to the shaft **124**. The input is the carrier **94** driven via its socket **92** by a male connector **190** which is shown in FIG. 7. The differential **26** comprises two planetary gear trains. The first planetary gear train has the carrier **94** as input. A plate **100** is attached to the carrier **94**. Two or more planet gears **96** are pivotally attached to the carrier **94** and plate **100** by their shafts **98**, which are free to rotate in the holes of a carrier **94** and plate **100**. The power of the carrier **94** is transmitted to a sun gear **102** and an internal gear **106** via the planet gears **96**. The sun gear **102** is attached to the shaft **104**. The internal gear **106** is attached to the carrier **108**, which is the input of the second planetary gear train. In the second planetary gear train, a plate **116** is attached to the carrier **108**. One or more sets of planet gears **110** and **112** are pivotally attached to carrier **108** and the plate **116** via their shafts **114** which are free to rotate in the holes of the carrier **108** and the plate **116**. The planet gears **110** and **112** are attached to the shafts **114** and rotate together therewith. The power of the carrier **108** is transmitted to a sun gear **122** via the planet gear **112**. The power of the carrier **108** is also transmitted to the internal gear **118** via the planet gear **110**. The sun gear **122** is attached to the shaft **124**. An internal gear **118** is attached to the shaft **120**. The output gear **126** is attached to the shaft **104**. The output gear **128** is attached to the shaft **124**. The output gear **130** is attached to the shaft **120**.

To ensure that all fingers move together when under no load, friction may be provided between the planet gears and their mountings.

In order to obtain proper distribution of the power, the three output gears **126**, **128** and **130** should have the same or close to the same output torque. In the first planetary gear train, the sun gear **102** takes $\frac{1}{3}$ of the input torque and the internal gear **106** takes $\frac{2}{3}$ of the input torque. The torque in the internal gear **106**, is the input of the second planetary gear train. In the second planetary gear train, the sun gear **122** takes $\frac{1}{2}$ of the input torque and the internal gear **118** takes $\frac{1}{2}$ of the input torque.

Therefore, the output torque of the gear **126** is $\frac{1}{3}$ of the input torque. The output torque of the gear **128** is $\frac{2}{3} \times \frac{1}{2}$ of the input torque, therefore, $\frac{1}{3}$. The output torque of the gear **130** is $\frac{2}{3} \times \frac{1}{2}$ of the input torque, therefore, $\frac{1}{3}$.

These torque ratios are obtained by the proper ratio of the number of teeth. For the first planetary gear train, the

number of teeth of the sun gear **102** is $\frac{1}{2}$ of the number of teeth of the internal gear **106**. The number of teeth of the planet gears **96** are $\frac{1}{2}$ of the number of teeth of the sun gear **102**. For the second planetary gear train, there are two planet gears **110** and **112**, the planet gear **112** transmitting its power to the sun gear **122** and the planet gear **110** transmitting its power to the internal gear **118**. To obtain equal torque on the sun gear **122** and the internal gear **118**, the ratio of the number of teeth of sun gear **122** over the number of teeth of a planet gear **112**, must be equal to the ratio of the number of teeth of internal gear **118** over the number of teeth of a planet gear **110**. The three general output gears **126**, **128** and **130** are of equal size and transmit their power to the gears **134** of transmission screws shown in FIG. 5, which is also of equal size.

In FIG. 5, the three outputs from gear **126**, **128** and **130** of the differential **26** are transmitted to the fingers through the three transmission screws **28**. The transmission screw **28** is built around a main shaft **132**. The main shaft **32** is pivotally supported by end bushings **138** and **140**. These bushings **138** and **140** are inserted in the plates **82** and **84** of the frame respectively. The output torque of the differential **26** is transmitted to the main shafts **132** through gears **134**, respectively. The rotation of the main shaft **132** is transmitted, using a screw **158**, to translation of a nut which is not shown and is attached to a nut frame **142** by plates **144**. To avoid rotation of the nut frame **142**, a groove in the nut frame **142** slides along a guiding bar **156**. This guiding bar **156** is attached at its ends to the plates **82** and **84** of the frame **24**. The translation of the nut frame **142** is transmitted to the rotatable plate **146** which is pivotally attached to the nut frame **142** by plates **148**. The rotatable part **146** is free to rotate relative to the nut frame **142** to allow the orientation of the fingers. This makes the translation of the nut frame **142** independent from the orientation of the fingers. The translation of the rotatable part **146** is transmitted to the actuation bar **152** by a pin **150** then, the translation of the bar **152** is transmitted to the finger **22** by the joint **57** (see FIG. 2) which is pivotally received in a hole **154** in the bar **152**.

In order to synchronize the closing of the fingers, the fingers are opened until they all reach their maximum opening limit. This limit is implemented by the contact of screws **160** and **162**, respectively attached to the nut frame **142** and the support **136**. The support **136** is attached to the main shaft **132**. The maximum opening limit stops the rotation of the screw **158** and not the translation of the nut box **142** to avoid jamming.

In a simplified embodiment, the nut frame **142** is directly attached to the actuation bar **152** and is not guided by the guiding bar **156**. The nut frame **142** is then guide in rotation by the actuation bar **152**, which follows the orientation of the finger **22**. Fewer parts are necessary for this simplified implementation, but the translation of the nut frame **142**, therefore, the closing of the fingers is not independent from the orientation of the fingers **22**. Also, the torque is supported by the fingers which includes larger stresses.

The power transmitted through the transmission screw **28** is one-way only, which is from the rotation of the main shaft **132** to the translation of the nut frame **142** and is not reversible. Therefore, the transmission screw **28** advantageously provides a self-locking feature so that each finger is locked in their position in an close/open action when the power for such an action is off.

The orientation of the base **38** of the fingers **22** is coupled. As shown in FIG. 6, two of the fingers are rotated with synchronization from one input with the help of a gearing mechanism. Finger gears **172** and **174**, of the same size, are

attached to each of the rotating basis **38** (see FIG. **2**). An input gear **166**, attached to an orientation shaft **164** directly drives the first finger gear **172**. A free gear **168**, attached to the free shaft **170**, is driven by the input gear **166** and transmits its motion to the second finger gear **174**. This arrangement allows the two-finger basis **38** to rotate in opposite directions. For compatibility with another specific embodiment which will be described below, the ratio between either one of the finger gears **172** and **174** and the input gear **166** is three to one.

In one of the orientations in which two of the fingers face each other, the third finger is not useful for the grasping and could even potentially disturb the grasp. Therefore, it is stopped in its open position by a stopping mechanism **176** attached to the orientation shaft **164**. This mechanism includes a rack that engages the output gear **126** of the differential **26** only for the specific configuration in which two finger face each other. The connection between shaft **164** and the rack member **176** is resilient within limits to allow for the rack teeth to engage the teeth of gear **126** even if initially misaligned.

The opening/closing of the fingers and the orientation of the fingers are driven by two independent actuators which are shown in FIG. **7**. The first actuator **32**, attached to the plate **84** by a support member **182**, drives the one-input/three-output differential **26** via gearing. In more detail, the first actuator **32** drives the shaft **188** via the gear **184**, attached on the shaft of the actuator **32** and the gear **186**, attached to the shaft **188**. The shaft **188** is pivotally attached to the plate **84** and drives the one-input/three-output differential **26** (see FIG. **1**) via a male connector **190** which is attached to the shaft **188** and engages the socket **92** of the differential **26**. The second actuator **34** is attached to the plate **84**. The actuator **34** drives the orientation shaft **164** (see FIG. **6**) via the coupling **194**.

In another preferred embodiment as shown in FIGS. **8** and **9**, the gripping mechanism is a passive tool **200** and is adapted to be attached and actuated by an external apparatus. This apparatus can rotate and advance a socket that operates the gripping mechanism. Therefore, the two motors and the mechanism that drive the differential **26** and the orientation transmission **30** are replaced by an interface, which comprise a switching mechanism **204** and a Geneva mechanism **202**.

The external driving apparatus generally includes a socket that is able to rotate and advance. Therefore, two degrees of actuation are available. The rotation of the socket can provide a large torque and power, and can rotate in both directions. The advance of the socket provides a smaller force, it has only two positions and it is compliant.

In FIG. **9**, the opening/closing of the fingers and the orientation of the fingers are performed by the socket torque. The switching of the power of the socket torque from the open orientation and vice versa is performed by the socket advance with the help of an indexing mechanism. The power of the socket torque is transmitted to a shaft **208** via a male connector **210** which engages the socket of the external driving apparatus (not shown). The power of the shaft **208** is transmitted to the socket **92** or the socket **228** through a male connector **212**. The shaft **208** is free to rotate and translate in the hole of the plate **84**. An indexing ring **214** is free to rotate but fixed in translation on the shaft **208**. Indexing pins **216** are attached to a housing **206** of the switching mechanism **204** and are inserted in the grooves of the indexing ring **214**. A compression spring **218** is inserted on the shaft **208**, between the plate **84** and a shoulder (not shown) on the shaft **208**. The indexing mechanism works as

follows. The compression spring **218** pushes to keep the shaft **208** towards the bottom position in which the indexing ring **214** is also towards the bottom position, and the indexing pins **216**, are inserted in the grooves of the indexing ring **214** at positions **220**. The motion of the indexing ring **214** is guided by the indexing pins **216** via the grooves in the indexing ring **214**. When the driving apparatus socket pushes on the shaft **208** via the male connector **210**, the shaft **208** advances against spring **218**. This advance is stopped by the indexing pins **216** that are at position **222** in the grooves of the indexing ring **214**. At position **222**, the male connector **212** is inserted in socket **228**. Then, if the driving apparatus socket torque is activated, the Geneva mechanism **202**, therefore, the orienting mechanism **30** (see FIG. **8**) will be activated. If the driving apparatus socket releases its pushing action, the spring **218** will push the shaft **208** towards the bottom position until the indexing pins **216** are at position **224** in the grooves of the indexing ring **214**. If the driving apparatus socket pushes again on the shaft **208** via the male connector **210**, the shaft **208** advances against spring **218**. This advance is stopped by the indexing pins **216** that are at position **226** in the grooves of the indexing ring **214**. At position **226**, the male connector **212** is inserted in the socket **92**. Then, if the driving apparatus socket torque is activated, the opening and closing mechanism which is the differential **26** is activated. If the driving apparatus socket releases its pushing action, the spring **218** will push the shaft **208** towards its bottom position until the indexing pins **216** are at position **220** in the grooves of the indexing ring to close the cycle. To switch between the two tasks, this cycle is infinitely repeated. The sockets **92** and **228** and the male connector **212** are machined for easy insertion.

A Geneva mechanism **202**, as shown in FIG. **10**, is used to drive the orientation shaft **164** in order to obtain predetermined self-locked orientations. The shaft **230**, the driver **232**, the pin **234** and the locking disc **236** are attached to form the input portion. The shaft **230** is pivotally attached by its ends to the plate **84** and **88** (see FIG. **8**). The input is provided via the socket **228** of the shaft **230**. When the Geneva mechanism **202** is in a moving phase, the pin **234** of the driver **232** is in one of four slots **240** of a Geneva wheel **238**. During this phase, the driver **232** moves the Geneva wheel **238** by 90 degrees. When the Geneva mechanism **202** is in a dwell phase, the Geneva wheel **238** is locked by the locking disc **236**, while the entire input portion of the Geneva mechanism **202** is free to rotate. During this phase, the fingers **22** are locked in their orientation.

In this preferred embodiment, the fingers are oriented in four predetermined positions, separated by thirty degrees each. Therefore, the ratio between either one of the finger gears **172** and **174** and the input gear **166** is 3:1, so that the predetermined positions of the two rotatable fingers are zero degrees, thirty degrees, 60 degrees and 90 degrees. To restrain the orientation of the fingers in these four positions, one of the slots **240** of the Geneva wheel **238** is filled to stop the rotation of the Geneva wheel **238** and the orientation shaft **164**. This mechanism allows self-locking of the fingers even if they are not driven, allows positioning errors of the drive **232**, and allows free motion of the driver **232** during the dwell phase, which is useful for the switching mechanism **204**.

Variation may be made without changes in the features presented in this embodiment. The power of the socket torque, for example, could come from an internal motor and the socket advance and switching mechanism could be replaced by an internal solenoid. Therefore, a gripping mechanism internally powered by a main motor and a solenoid is obtained.

A further embodiment of the invention is illustrated in FIG. 11, in which, a gripping mechanism 300 is actuated by fluid power which is hydraulic or pneumatic, and the implementation of the underactuation is also performed by fluid power. For the opening and closing of the fingers 22, three piston cylinders 302 are attached to the plate 842. They are placed in order to have their main axis aligned with the axis of rotation of the base 38 of the fingers 22, allowing free rotation of the fingers 22. When the piston cylinders 302 are powered, a rod 304 is moved. This motion is transmitted to the actuation bar 308 via the pin 306. Then, this motion is further transmitted from the actuation bar 308 to the fingers 22 via the pin 57. To orient the fingers 22, a rotational fluid actuator 310 activates the orientation shaft 164 via a coupling 32.

The underactuation between the fingers 22 is performed by a fluid power system 301 instead of the gearing differential 26 in other embodiments. The fluid power system 301 is illustrated in FIG. 12, which is partitioned in three outputs to drive the respective three piston cylinders 302 in either direction, which emulates the one-input/three-output differential 26 used in the other embodiments. In order to emulate the self-locking feature of each of the transmission screws 28 in FIG. 1, a two position check valve 314 is added to each branch connected to the piston cylinders 302. The two position check valves 314 are associated with a two position switching valve 316, which switches the pressurized fluid supplied from a fluid pump 318 to the piston cylinders 302 to change the direction of the motion, so that the check valve 314 are inactivated only when the power to open the fingers is on. The fluid pump 318 is connected to a tank 320.

As an alternative to a mechanical blocking mechanism, a two position solenoid switch valve 324 is connected to one of the piston cylinders 302 which is to actuate the orientation fixed finger. The solenoid valve 324 is controlled by a switch connected to the orientation shaft 164 so that the solenoid valve 324 is activated to shut off the fluid supply only when the two rotatable fingers are oriented to face each other.

The requirement of equal power outputs from a differential to drive the opening and closing of the respective fingers is easier to be achieved with the fluid power system 301 than with the mechanical gearing differential 26. The fluid pressure in each piston cylinder 302 is generally maintained equal and, therefore, the same-size piston cylinders will ensure the equal power outputs.

Changes and modifications to the above described embodiments of the invention may be made without departing from the spirit or scope of the invention, which are intended to be limited solely by the scope of the appended claims.

We claim:

1. An actuation system for a gripping mechanism underactuated between at least three fingers at least two of which are rotatable for orientation, each finger having a finger actuation mechanism to actuate the finger between first and second limit positions in a selective gripping action, the actuation system comprising:

a differential mechanism operatively connected to the respective finger actuation mechanisms for receiving one power input and transmitting the one power input into a plurality of power outputs to actuate the respective fingers in a close/open action;

a stopping mechanism to controllably prevent motion of at least a third one of the fingers in the close/open action before said at least third one of the fingers reaches one of said limit positions such that two other ones of the fingers can perform a grasp without said at least third one of the fingers interfering; and

an orienting mechanism operatively connected to the respective rotatable fingers for receiving one rotation input and transmitting the one input into at least two rotation outputs to rotate the respective at least two rotatable fingers in a finger orientation.

2. An actuation system as claimed in claim 1 wherein the stopping mechanism is responsive to a rotational position of the orienting mechanism to stop the close/open action of said at least third one of the fingers.

3. An actuation system as claimed in claim 2 wherein the number of the fingers is three and each of the fingers is self-locked in the closed/open action when power for actuating the closing and opening of the fingers is off, whereby said fingers can perform a three-finger grasp when the rotatable fingers are rotated to be facing towards a common center, and the third finger is stopped when the two rotatable fingers are rotated to face each other so that the rotatable fingers may perform a two finger grasps without the third finger interfering.

4. An actuation system as claimed in claim 3 wherein the two rotatable fingers are self-locked in predetermined orientations when orienting motion is not requested.

5. An actuation system as claimed in claim 3 wherein the differential mechanism comprises three fluid powered piston cylinders each connected to a driving bar member, each said driving bar member being connected to one of the respective finger actuation mechanisms, each said piston cylinder receiving pressurized fluids from one pressurized fluid source to drive the respective fingers in the close/open action through said driving bar members.

6. An actuation system as claimed in claim 5 wherein the differential mechanism comprises three check valves, each being connected between one of the piston cylinders and the pressurized fluid source, and active only when power to open the fingers is off.

7. An actuation system as claimed in claim 6 wherein the differential mechanism includes a valve connected to one of the piston cylinders which actuates the third one of the fingers to stop a fluid supply from the fluid source to said one of the piston cylinders to deactivate the closing action of the third finger when the two rotatable fingers are oriented to face each other.

8. An actuation system as claimed in claim 5 wherein each rotating axis of the two rotatable fingers is aligned with a main axis of a corresponding piston cylinder.

9. An actuation system as claimed in claim 3 comprising a rotation fluid actuator connected to the orienting mechanism to drive the two rotatable fingers in the orientation motion.

10. An actuation system as claimed in claim 2 comprising a frame including a palm defining a palm plane of the gripping mechanism, each of the three fingers being mounted to the frame and the two thereof being rotatable about an axis orthogonal to the palm plane.

11. An actuation system as claimed in claim 10 wherein the differential mechanism is mounted to the frame and comprises a plurality of planetary gear trains to transmit one torque input into three equal torque outputs.

12. An actuation system as claimed in claim 11 wherein the differential mechanism comprises three rotation/translation transmission means for transmitting the respective outputs in rotation from the differential mechanism to a translation of three driving bar members which are connected to the respective finger actuation mechanism to drive the fingers in the close/open action.

13. An actuation system as claimed in claim 12 wherein the orienting mechanism comprises a self-lock Geneva

mechanism for rotating the two rotatable fingers to predetermined orientations.

14. An actuation system as claimed in claim 13 further comprising a fastening interface operatively mounted to the frame and adapted to receive an external power input to the actuation system to transmit the power input selectively to the differential mechanism or the orienting mechanism.

15. An actuation system as claimed in claim 13 further comprising an actuator and a switching mechanism, both being mounted to the frame, the switching mechanism being connected to the actuator, and selectively connecting the differential mechanism or the orienting means for selective power input.

16. An actuation system as claimed in claim 12 further comprising a first motor and a second motor mounted to the frame, the first motor being operatively connected to the differential mechanism to drive the respective fingers in the close/open action, and the second motor being operatively connected to the orienting mechanism to drive the at least two rotatable fingers in the orientation motion.

17. An actuation system as claimed in claim 2, wherein the stopping mechanism controllably prevents motion of said at least third one of the fingers in the close/open action only when said two other ones of the fingers are oriented to face each other, whereby said fingers can perform an all finger grasp when the rotatable fingers do not face each other.

18. An actuation system as claimed in claim 2, wherein the orienting mechanism moves the stopping mechanism into a stopping engagement with said at least third one of the fingers to prevent motion of said at least third one of the fingers before said at least third one of the fingers reaches one of said limit positions.

19. An actuation system as claimed in claim 1, further comprising an actuator and a switching mechanism, the switching mechanism being connected to the actuator, and selectively connecting the differential mechanism or the orienting means for elective power input.

20. An actuation system as claimed in claim 1, wherein the differential mechanism transmits the one power input into at least three independent power outputs to actuate the respective fingers in the close/open action.

21. An actuation system as claimed in claim 20 wherein the number of the plurality of fingers is three and the one power input is transmitted into three independent inputs such that a blocking of at least one of the fingers does not stop the close/open action of the other ones of the fingers.

22. An actuation system as claimed in claim 1, wherein the number of fingers is three, said two other ones of the fingers are said at least two rotatable fingers, and said orienting mechanism causes said two other fingers to rotate in opposite directions when receiving the one rotation input, such that said three fingers can be oriented to perform any one of a two-finger grasp when said at least third one of the fingers is stopped and a three-finger grasp.

23. An actuation system for a gripping mechanism under-actuated between at least three fingers at least two of which are rotatable for orientation, each finger having a finger actuation mechanism to actuate the finger in a selective gripping action, the actuation system comprising:

a differential mechanism operatively connected to the respective finger actuation mechanisms for receiving one power input and transmitting the one power input into at least three independent power outputs to actuate the respective fingers in a close/open action; and

an orienting mechanism operatively connected to the respective rotatable fingers for receiving one rotation

input and transmitting the one input into at least two rotation outputs to rotate the respective at least two rotatable fingers in a finger orientation.

24. An actuation system as claimed in claim 23 wherein the number of the plurality of fingers is three and the one power input is transmitted into three independent inputs such that a blocking of at least one of the fingers does not stop the close/open action of the other ones of the fingers.

25. An actuation system as claimed in claim 23 wherein a stopping mechanism to deactivate at least a third one of the fingers in the close/open action when desired.

26. An actuation system as claimed in claim 23 wherein the stopping mechanism is associated with the orienting mechanism to stop the close/open action of the third one of the fingers only when the rotatable fingers are oriented to face each other, whereby said fingers can perform an all finger grasp when the rotatable fingers are rotated to be facing in a first direction, and the third finger is stopped when the rotatable fingers are rotated to face each other so that the rotatable fingers may perform a grasp without the third finger interfering.

27. An actuation system as claimed in claim 26 wherein the number of the fingers is three and each of the fingers is self-locked in the closed/open action when power for actuating the dosing and opening of the fingers is off, whereby said fingers can perform a three-finger grasp when the rotatable fingers are rotated to be facing towards a common center, and the third finger is stopped when the two rotatable fingers are rotated to face each other so that the rotatable fingers may perform a two finger grasp without the third finger interfering.

28. An actuation system as claimed in claim 27 wherein the two rotatable fingers are self-locked in predetermined orientations when orienting motion is not requested.

29. An actuation system as claimed in claim 27 wherein the differential mechanism comprises three fluid powered piston cylinders connected to the driving bar members respectively and receiving pressurized fluids from one pressurized fluid source to drive the respective fingers in the close/open action.

30. An actuation system as claimed in claim 29 wherein the differential mechanism comprises three check valves, each being connected between one of the piston cylinders and the pressurized fluid source, and active only when power to open the fingers is off.

31. An actuation system as claimed in claim 30 wherein the differential mechanism includes a valve connected to the piston cylinder which actuates the third one of the fingers to stop the fluid supply to the piston cylinder to deactivate the closing action of the third finger when the two rotatable fingers are oriented to face each other.

32. An actuation system as claimed in claim 29 wherein each rotating axis of the two rotatable fingers is aligned with a main axis of a corresponding piston cylinder.

33. An actuation system as claimed in claim 27 comprising a rotation fluid actuator connected to the orienting mechanism to drive the two rotatable fingers in the orientation motion.

34. An actuation system as claimed in claim 26 comprising a frame including a palm defining a palm plane of the gripping mechanism, each of the three fingers being mounted to the frame and the two thereof being rotatable about an axis orthogonal to the palm plane.

35. An actuation system as claimed in claim 34 wherein the differential mechanism is mounted to the frame and comprises a plurality of planetary gear trains to transmit one torque input into three equal torque outputs.

36. An actuation system as claimed in claim 35 wherein the differential mechanism comprises three rotation/translation transmission means for transmitting the respective outputs in rotation from the differential mechanism to a translation of three driving bar members which are connected to the respective finger actuation mechanisms to drive the fingers in the close/open action.

37. An actuation system as claimed in claim 36 wherein the orienting mechanism comprises a self-lock Geneva mechanism for rotating the two rotatable fingers to predetermined orientations.

38. An actuation system as claimed in claim 37 further comprising a fastening interface operatively mounted to the frame and adapted to receive an external power input to the actuation system to transmit the power input selectively to the differential mechanism or the orienting mechanism.

39. An actuation system as claimed in claim 37 further comprising an actuator and a switching mechanism, both

being mounted to the frame, the switching mechanism being connected to the actuator, and selectively connecting the differential mechanism or the orienting means for selective power input.

40. An actuation system as claimed in claim 36 further comprising a first motor and a second motor mounted to the frame, the first motor being operatively connected to the differential mechanism to drive the respective fingers in the close/open action, and the second motor being operatively connected to the orienting mechanism to drive the at least two rotatable fingers in the orientation motion.

41. An actuation system as claimed in claim 23, further comprising an actuator and a switching mechanism, the switching mechanism being connected to the actuator, and selectively connecting the differential mechanism or the orienting means for selective power input.

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